

Garant

Steel boring bar A.. PTFNR 90°, for indexable inserts TN.., right-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	251416 32/16
GTIN	4045197650955
Item class	21T

Technical description

Shim punches pack	259047 3
ISO code toolholder	A32S PTFNR/L 16
suitable indexable insert	TN.. 1604..
Shim pins pack	259044 5
Minimum pre-drill Ø D _{min}	40 mm
Lever screw	259018 6
Shim	259031 34
Insert size	16 mm
Centre offset L ₃	22 mm
Lever	259015 9
Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	90 degrees
Shank Ø D _s	32 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 9	259015 9
Lever screw Type 6	259018 6
Shim Type 34	259031 34
Set of shim pins 10 pieces Type 5	259044 5
Shim punches set 10 pieces Type 3	259047 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5